

TECHNICAL DATA

“OPUS” Series

1. Technical Features

UNI EN 14411 - Annex G –Dry-pressed ceramic tiles with low water absorption - GROUP B1aGL

	Technical features	Norms	Required standards	Average
REGULARITY AND QUALITY SURFACE CHARACTERISTICS	LENGTH AND WIDTH (The deviation, in percent, of the average size for each tile (2 or 4 sides) from the work size (W))	UNI EN ISO 10545-2	± 0,6 %	IN ACCORDANCE
	THICKNESS		± 5 %	IN ACCORDANCE
	STRAIGHTNESS OF SIDES		± 0,5 %	IN ACCORDANCE
	RECTANGULARITY		± 0,6 %	IN ACCORDANCE
	SURFACE FLATNESS		± 0,5 %	IN ACCORDANCE
	SURFACE QUALITY		A minimum of 95% of tiles shall be free from visible defects that would impair the appearance of a major area of tiles	IN ACCORDANCE
PHYSICAL CHARACTERISTICS	WATER ABSORPTION	UNI EN ISO 10545-3	Eb ≤ 0,5 %	IN ACCORDANCE
	BREAKING STRENGTH (S) – MODULUS OF RUPTURE (R)	UNI EN ISO 10545-4	S > 1300 N R > 35 N/mm ²	IN ACCORDANCE
	CRAZING RESISTANCE	UNI EN ISO 10545-11	REQUIRED	IN ACCORDANCE
	RESISTANCE TO FROST	UNI EN ISO 10545-12	REQUIRED	IN ACCORDANCE
CHEMICAL CHARACTERISTICS	RESISTANCE TO HOUSEHOLD CHEMICALS AND SWIMMING POOL SALTS	UNI EN ISO 10545-13	Class GB min.	RESISTANT
	RESISTANCE TO LOW CONCENTRATIONS OF ACIDS AND ALKALIS		Manufacturer to state classification	RESISTANT
	RESISTANCE TO STAINING	UNI EN ISO 10545-14	Minimum Class 3	IN ACCORDANCE

2. Sizes, Finishings:

2.1 Sizes: 50X50 – 33,3X50 – 33,3X33,3 – 16,5X16,5 – 8X16,5

2.2 Colours: 4 (Green Lagoon, Venus Beige, Fancy Brown, Top Oak)

2.2 Finishings: Natural

3. Process features

The OPUS series is realized in porcelain stoneware by dry pressing of a mix of spray-dried bodies obtained from precious natural raw materials. The obtained substrate is later silk-screen printed (decorated) and fired at over

1200°C, temperature needed to reach the sintering necessary to make the product frost-proof, non-absorbing and resistant to chemical attacks.

4. In accordance with standards



OPUS is a material that ensures compliance, as far as the first choice is concerned, with the requirements specified in the international standards UNI EN 14411 appendix G and ISO 13006, for the surface chemical and physical features; the compliance is extended to all commercial choices for the safety features connected with the CE marking. OPUS is also CCC certified.

The Quality management system - implemented by the company and certified according to the standard UNI EN ISO 9001:2008 - ensures a steady compliance.



5. Environmental Certification 5.1 LEED Rating System



OPUS guarantees the following LEED credits:

Credit SS 7.1/7.2 - Heat Island Effect: OPUS does not increase the temperature of city areas compared to country areas (No heat island effect), as the solar reflectance index SRI is ≥ 29 . OPUS is thus particularly suitable for outdoor roofed and non-roofed installations.

Credit EA 1 - Optimize energy performance: heat conductivity λ of OPUS ranges between 1 and 1.3 Watt/(m·K). Therefore OPUS is provided of very good insulating performance.

Credit EQ 4.2 - VOC content: OPUS does not emit VOC (Volatile Organic Compounds), as certified by qualified external laboratories.

Credit MR 1.2 - Building re-use: OPUS can contribute to this credit by coating existing floors and walls, renovating surfaces and structures avoiding their demolition and rebuilding

Credit MR 2.1-2.2 - Management of building wastes: OPUS can contribute to this credit, as all ceramic tiles can be totally considered as recovered materials to be used as aggregates for different filling operations (substrates, embankments, etc.).

Credit MR 5.1-5.2 – Regional materials: 65% of the materials used to produce OPUS comes from quarries located within 500 miles from its production headquarters.